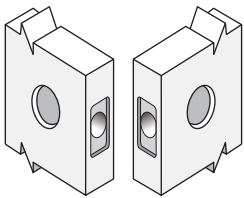
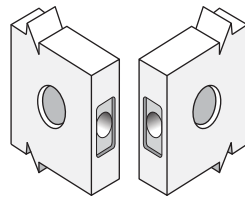


LEFT HANDED DOORS
OUTSIDE INSIDE



RIGHT HANDED DOORS
INSIDE OUTSIDE



DRILL 1"(25mm) HOLE
AT CENTER OF
DOOR EDGE

FOLD ON DOOR EDGE
FOLD ON DOOR EDGE

5/32"
FACE PLATE THICKNESS

1/4" radius

1"

2-1/4" 1-5/8"

5/16"

1" $\phi 1"$

$\phi 2-1/8"$ (54mm) or 1-1/2"
diameter hole can be used

BACKSET 2-3/8" (60mm)

BACKSET 2-3/4" (70mm)

DRILL & TAP
FOR #8-32 COMBO SCREW
2 PLACES FOR METAL DOORS

1-3/4" (45mm) 1-3/8" (35mm)

DOOR THICKNESS

1. MARK DOOR

- A. Fold and apply to high edge of door bevel and mark center of door edge as indicated on template at the desired height from the floor.
- B. Mark center hole on door face through guide on template for 2-3/8" (60mm) or 2-3/4" (70mm) backset.

2. DRILL HOLES

- A. Drill thru door face as marked for lockset. It is recommended that holes be drilled from both sides to prevent splitting. Hole size is 2-1/8" (54mm) for standard installations.
 - B. Drill 1" (25mm) hole in center of door edge thru 2-1/8" (54mm) hole for latch.
- CAUTION: Check center of latch hole for alignment with strike center on jamb to ensure free movement of latch bolt.



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ITEM NO.	DESCRIPTION	ANSI	SCALE	UNIT	VERSION
PRE, RITZ, SIG - 20	ASHLEY SERIES RESIDENTIAL LOCKSET FUNCTION: PRIVACY	Grade 3	1 : 1	inches (mm)	ver. 1.0 rev. 01/12
			PAGE 1 OF 1		BY: bteves/adg