



INSTALLATION INSTRUCTIONS:

- 1. MORTISE INACTIVE DOOR
- 2. HANG INACTIVE DOOR, WITH DOOR OPEN. MEASURE MINIMUM CLEARANCE FROM DOOR TO FINISHED FLOOR.
- 3. REMOVE DOOR.

 INSTALL FLUSH BOLT. ADJUST
 TOP BOLT SO IT IS FLUSH WITH
 TOP OF DOOR. ADJUST BOTTOM
 BOLT TO PROJECT & (3)
 LESS THAN MINIMUM CLEARANCE.
- 4. INSTALL GUIDE.
- 5. INSTALL STRIKE.
- 6. HANG DOOR.

FIELD ADJUSTMENTS:

VERTICAL ROD ADJUSTMENT

- A. TOP BOLT REMOVE GUIDE, TURN BOLT AS NECESSARY TO ADJUST.
- B. BOTTOM BOLT REMOVE DOOR FROM HINGES. REMOVE GUIDE. TURN BOLT AS NECESSARY TO ADJUST.

1. A = 12" (305) IS STANDARD, OTHER SIZES ARE OPTIONAL. ONLY THE 6"(152), 9"(229), 12"(305) & 24"(610) ARE UL LISTED FOR FIRE DOORS.

Α	6	9	18	24	30	36	48
	152	229	457	610	762	914	1219

2. THE DOOR MUST HAVE AT LEAST $\frac{1}{4}$ " (6) UNDERCUT.

INSTALLATION INSTRUCTIONS FOR MF6341 PREVIOUSLY ULFB634

SOLID BRASS COMMERCIAL MANUAL FLUSH BOLT, UL LISTED

CAL-ROYAL
PRODUCTS, INC.
USA